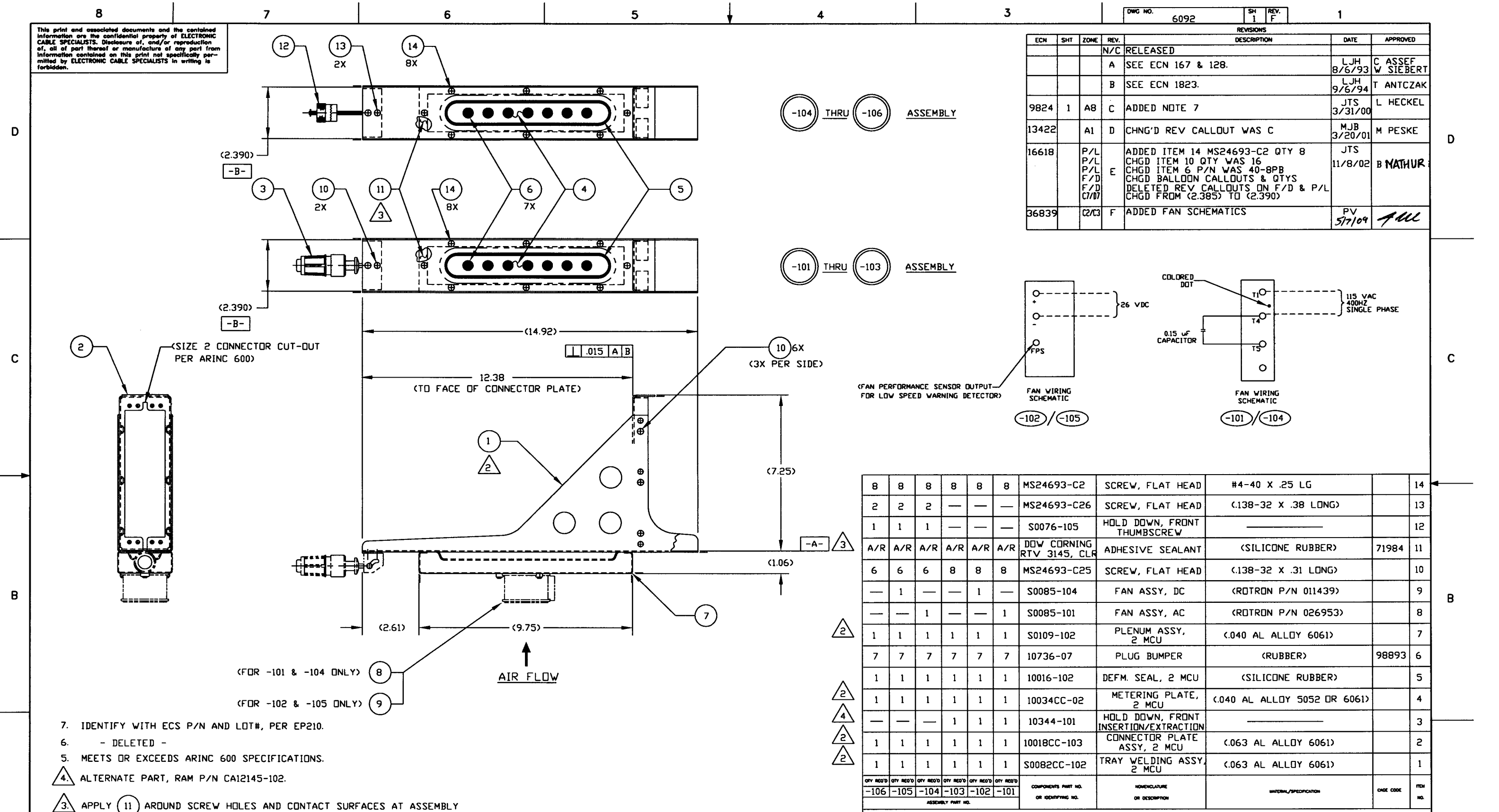


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REVISIONS						DATE	APPROVED
ECN	SHT	ZONE	REV.	DESCRIPTION			
			N/C	RELEASED			
			A	SEE ECN 167 & 128.	LJH	8/6/93	C ASSEF W SIEBERT
			B	SEE ECN 1823.	LJH	9/6/94	T ANTZAK
9824	1	A8	C	ADDED NOTE 7	JTS	3/31/00	L HECKEL
13422		A1	D	CHNG'D REV CALLOUT WAS C	MJB	3/20/01	M PESKE
16618		P/L P/L P/L F/D F/D C7/07	E	ADDED ITEM 14 MS24693-C2 QTY 8 CHGD ITEM 10 QTY WAS 16 CHGD ITEM 6 P/N WAS 40-8PB CHGD BALLOON CALLOUTS & QTYS DELETED REV CALLOUTS ON F/D & P/L CHGD FROM (2.385) TO (2.390)	JTS	11/8/02	B NATHUR
36839		C2/C3	F	ADDED FAN SCHEMATICS	PV	5/7/09	ALL



QTY REQ'D	QTY REQ'D	QTY REQ'D	QTY REQ'D	QTY REQ'D	QTY REQ'D	QTY REQ'D	COMPONENTS PART NO. OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION	QTY	ITEM NO.
8	8	8	8	8	8	8	MS24693-C2	SCREW, FLAT HEAD	#4-40 X .25 LG	14	
2	2	2	-	-	-	-	MS24693-C26	SCREW, FLAT HEAD	(.138-32 X .38 LONG)	13	
1	1	1	-	-	-	-	S0076-105	HOLD DOWN, FRONT THUMBSCREW		12	
A/R	A/R	A/R	A/R	A/R	A/R	A/R	DOW CORNING RTV 3145, CLR	ADHESIVE SEALANT	(SILICONE RUBBER)	71984	11
6	6	6	8	8	8	8	MS24693-C25	SCREW, FLAT HEAD	(.138-32 X .31 LONG)	10	
-	1	-	-	1	-	-	S0085-104	FAN ASSY, DC	(ROTRON P/N 011439)	9	
-	-	1	-	-	1	-	S0085-101	FAN ASSY, AC	(ROTRON P/N 026953)	8	
1	1	1	1	1	1	1	S0109-102	PLENUM ASSY, 2 MCU	(.040 AL ALLOY 6061)	7	
7	7	7	7	7	7	7	10736-07	PLUG BUMPER	(RUBBER)	98893	6
1	1	1	1	1	1	1	10016-102	DEFM. SEAL, 2 MCU	(SILICONE RUBBER)	5	
1	1	1	1	1	1	1	10034CC-02	METERING PLATE, 2 MCU	(.040 AL ALLOY 5052 OR 6061)	4	
-	-	-	1	1	1	1	10344-101	HOLD DOWN, FRONT INSERTION/EXTRACTION		3	
1	1	1	1	1	1	1	10018CC-103	CONNECTOR PLATE ASSY, 2 MCU	(.063 AL ALLOY 6061)	2	
1	1	1	1	1	1	1	S0082CC-102	TRAY WELDING ASSY, 2 MCU	(.063 AL ALLOY 6061)	1	

- 7. IDENTIFY WITH ECS P/N AND LOT#, PER EP210.
- 6. - DELETED -
- 5. MEETS OR EXCEEDS ARINC 600 SPECIFICATIONS.
- 4. ALTERNATE PART, RAM P/N CA12145-102.
- 3. APPLY (11) AROUND SCREW HOLES AND CONTACT SURFACES AT ASSEMBLY TO PROVIDE A SEAL BETWEEN (1) & (7).
- 2. FINISH: (CLEAR CHEM FILM PER MIL-C-5541, CLASS 3.)

NOTES: UNLESS OTHERWISE SPECIFIED

**THIRD ANGLE PROJECTION**

**CAD GENERATED DOCUMENT**  
ANY CHANGES TO THIS DOCUMENT MUST BE SUBMITTED TO THE DESIGN/DRAFTING DEPARTMENT FOR PROPER UPDATE

REV	DESCRIPTION	DATE	BY	CHKD
-104 THRU -106	1	FINAL		
-101 THRU -103	1	FINAL		

NO.	DATE	BY	CHKD
DESIGNED BY	9/14/92	D SWITALSKI	
CHECKED BY	10/9/92	C ASSEF	
DESIGNED BY	10/9/92	C ASSEF	
PROJECT ENGR	10/9/92	B KOJIS	
MFG ENGR			
ENR MGR	10/9/92	F WHITSON	

**ELECTRONIC CABLE SPECIALISTS**  
FRANKLIN, WI 53132  
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**TITLE**  
TRAY ASSY, 2 MCU S/S  
W/ & W/O BOTTOM FAN

**SCALE** 1/2

**DWG NO.** 6092

**SHEET** 1 of 1