

DWG NO. 6072		SH 1	REV. B	1		
REVISIONS						
ECN	SHT	ZONE	REV.	DESCRIPTION	DATE	APPROVED
			N/C	RELEASED		
		A		SEE ECN 128, 194 & 587.	LJH 11/19/93	C ASSEF V SIEBERT
9824	1	AB	B	ADDED NOTE 7	JTS 3/3/00	Z. Neel

QTY REQ'D	QTY REC'D	COMPONENTS PART NO. OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION	CAGE CODE	ITEM NO.
4		MS24693-C25	SCREW, FLAT HEAD	<.138-32 X .31 LONG>		9
9	9	MS24693-C26	SCREW, FLAT HEAD	<.138-32 X .38 LONG>		8
18	18	LAVELLE P/N 40-8PB	PLUG BUMPER	<RUBBER>	98893	7
1	1	10016-108	DEFM. SEAL, 8 MCU	<SILICONE RUBBER>		6
1	1	10035CC-01	METERING PLATE 8 MCU	<.040 AL ALLOY 5052 OR 6061>		5
		2	S0076-105	HOLD DOWN, FRONT THUMBSCREW		4
		2	10344-101	HOLD DOWN, FRONT INSERTION/EXTRACTION		3
1	1	10018CC-110	CONNECTOR PLATE 8 MCU	<.063 AL ALLOY 6061>		2
1	1	S0079CC-108	TRAY WELDING ASSY, 8 MCU	<.063 AL ALLOY 6061>		1
-103		-102	-101	PART LIST		

- 7. IDENTIFY WITH ECS P/N AND LOT #, PER EP210.
 - 6. ALTERNATE PART NO: ECS P/N S0076-101.
 - 5. MEETS OR EXCEEDS THE REQUIREMENTS OF RTCA/D0-160C AND FAR 25-561.
 - 4. MEETS OR EXCEEDS ARINC 600 SPECIFICATIONS.
 - 3. ALTERNATE PART NO: RAM P/N CA12145-102.
 - 2. FINISH: <CLEAR CHEM FILM PER MIL-C-5541, CLASS 3>.
 - 1. DIMENSIONS AND TOLERANCES PER ANSI Y14.5M-1982.
- NOTES: UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION 		WEIGHTS STRESS UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS .XX ±.010 DECIMALS .XXX ±.010 ANGULAR ± 1° DO NOT SCALE DRAWING		CONTRACT NO. DRAWN BY: D SWITALSKI DATE: 8/31/92 CHECKED BY: C ASSEF DATE: 9/1/92 DESIGNED BY: C ASSEF DATE: 9/1/92 PROJECT ENGR: DATE:		ELECTRONIC CABLE SPECIALISTS FRANKLIN, WI 53132 PHONE: (414) 421-5300	
CAD GENERATED DOCUMENT ANY CHANGES TO THIS DOCUMENT MUST BE SUBMITTED TO THE DESIGN/DRAFTING DEPARTMENT FOR PROPER UPDATE		PRODUCTION QUALITY ASSURANCE ADDITIONAL APPROVALS: DATE:		TITLE: TRAY ASSY, 8 MCU SHORT/SHORT		SIZE: D 66197 C/M 6072 SCALE: 1/2 EFFECTIVITY: SHEET 1 of 2	
-101 THRU -103 1 FINAL COMP/ASSY PART NO. QTY REQ'D NEXT/FINAL DWG PROJECT NO.		ACT. WT: -102 = 2.4 LBS		MFG ENGR: DATE:		DWG NO. 6072	

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DWG NO.	6072	SH	2	REV.	B	1
REVISIONS						
ZONE	REV.	DESCRIPTION	DATE	APPROVED		
B		SEE SHEET 1.				

D

C

B

A

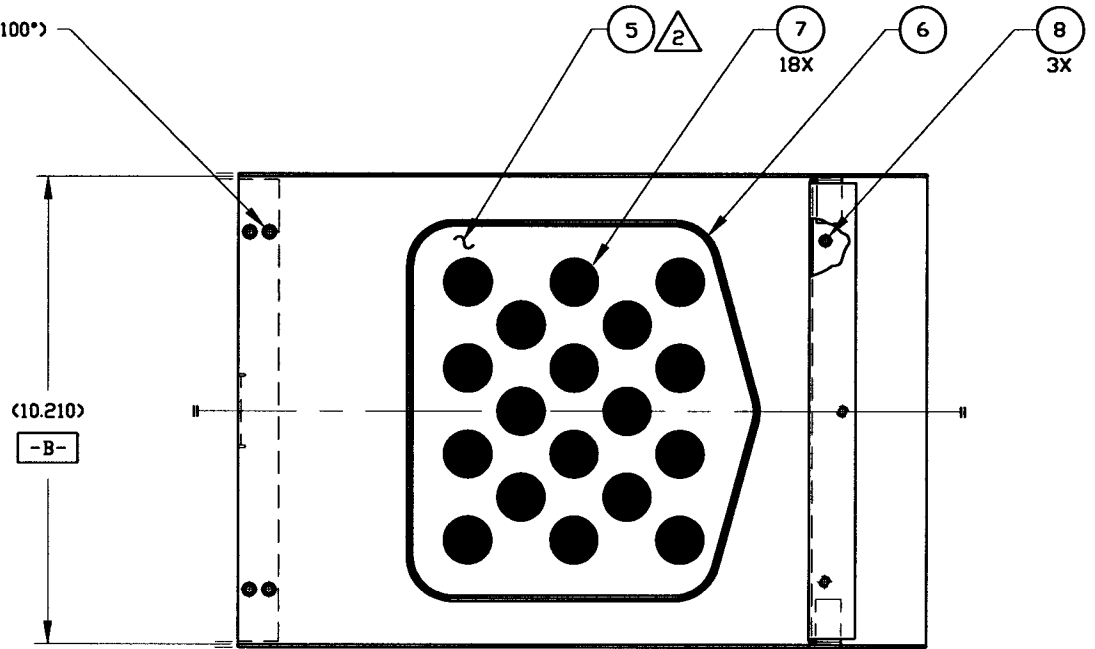
D

C

B

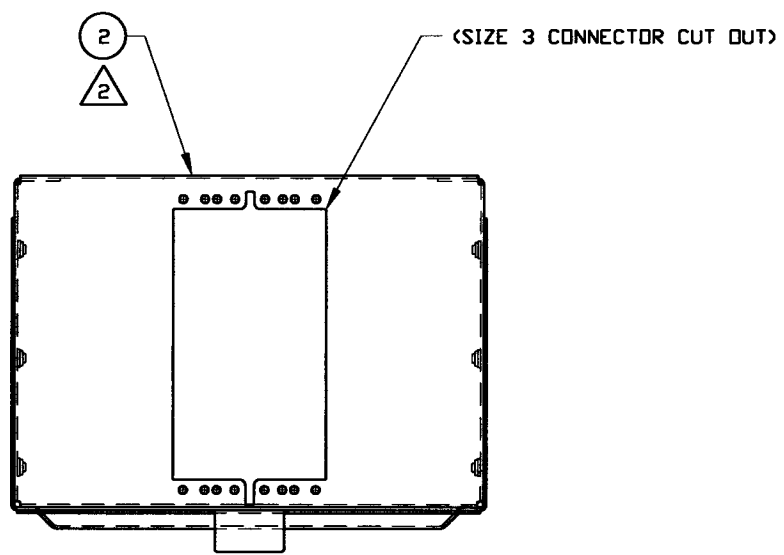
A

4X (Ø.167 √ Ø.285 X 100°)

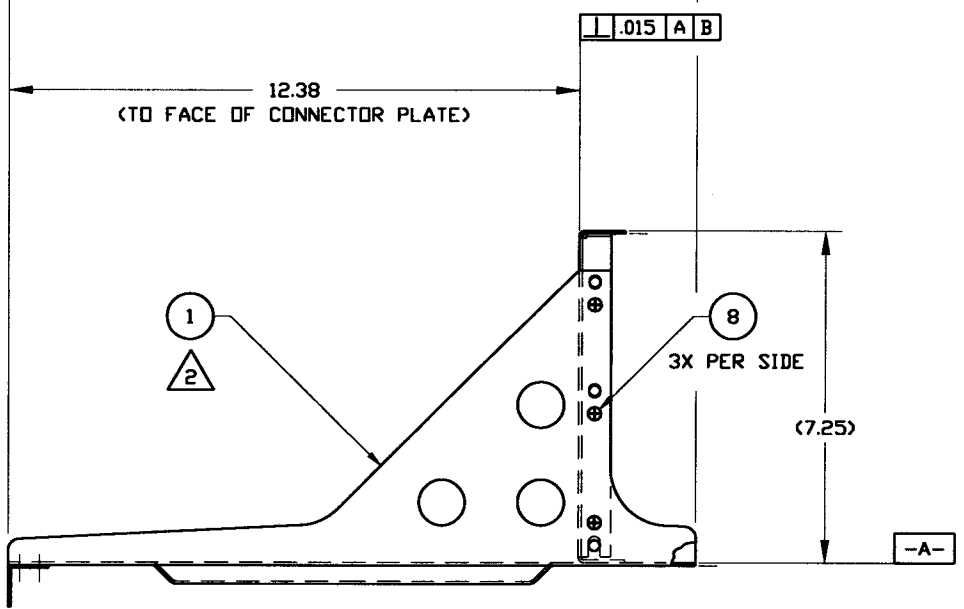


(10.210)
-B-

(14.92)



(SIZE 3 CONNECTOR CUT OUT)



12.38
(TO FACE OF CONNECTOR PLATE)

.015 A B

3X PER SIDE

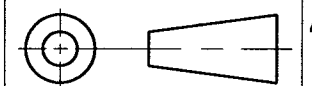
(7.25)

-A-

-103 ASSEMBLY

NOTES: SEE SHEET 1

THIRD ANGLE PROJECTION



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FOR PROPER UPDATE

ELECTRONIC CABLE SPECIALISTS FRANKLIN, WI 53132 PHONE: (414) 421-5300	
SIZE	D 66197
CAGE CODE	C/M
LEVEL	C/M
DWG NO.	6072
SCALE	1/2
SHEET	2 OF 2