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REVISIONS						
ECN	SHT.	ZONE	REV.	BRIEF DESCRIPTION (SEE ECN FOR FULL DESCRIPTION)	DATE	APPROVED
10425			W	REPLACES WITH CHANGE 6013 REV T	JTS 4/14/00	S ROSSA
36485		P/L	Y	CHANGE ITEM 6 WAS AC FAN	PV 9/30/09	<i>L. Hecker</i>

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- 9. IDENTIFY WITH ECS P/N AND LOT #, PER EP 210.
  - 8. ALTERNATE PART NO. DOW CORNING P/N RTV-732CLR.
  - 7. REMOVE ALL (13) PLUGS (ITEM 11) FROM TRAY AT TIME OF INSTALLATION.
  - 6. UNIVERSAL CONNECTOR CUT-OUT FOR ARINC ARINC 600, SIZE 1,2 OR 3.
  - 5. MAXIMUM EXTENSION WHEN LRU IS SECURELY FASTENED TO TRAY ASSEMBLY.
  - 4. DESIGNED TO MEET THE APPLICABLE REQUIREMENTS OF THE FOLLOWING:
    - A. ARINC 600: 6 MCU, LEVEL 1 COOLING
    - B. RTCA/DD-160C ENV. CAT. A1-BABXXXXXXXXXXXXXXXXXX
  - 3. APPLY SEALANT (ITEM 12) AROUND SCREW HOLES AND CONTACT SURFACES AT ASSEMBLY TO PROVIDE A SEAL BETWEEN TRAY (ITEM 1) & PLENUM (ITEM 3).
  - 2. FINISH: (CLEAR CHEM FILM PER MIL-C-5541, CLASS 3).
- NOTES: UNLESS OTHERWISE SPECIFIED

A/R	DOW CORNING	ADHESIVE SEALANT	(SILICONE RUBBER)	71984	12
13	10736-01	PLUG BUMPER	(RUBBER)		11
1	10016-106	DEFORMATION SEAL ASSY, 6 MCU	(SILICONE RUBBER)		10
8	MS24693-C26	SCREW, FLAT HEAD	(#6-32 X .38 LONG)		9
4	MS24693-C25	SCREW, FLAT HEAD	(#6-32 X .31 LONG)		8
8	MS24693-C24	SCREW, FLAT HEAD	(#6-32 X .25 LONG)		7
1	S0085-104	FAN ASSY, DC			6
2	10344-101	HOLD DOWN, FRONT INSERTION/EXTRACTION			5
1	10024CC-01	METERING PLATE, 6 MCU	(.040 AL ALLOY 5052 OR 6061)		4
1	S0109-106	PLENUM ASSY, 6 MCU	(.040 AL ALLOY 6061)		3
1	10018-108	CONNECTOR PLATE ASSY, 6 MCU	(.063 AL ALLOY 6061)		2
1	S0082CC-106	TRAY WELDING ASSY, 6 MCU	(.063 AL ALLOY 6061)		1
QTY REQ'D	COMPONENTS PART NO. OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL/SPECIFICATION	CAGE CODE	ITEM NO.

THIRD ANGLE PROJECTION		WEIGHTS		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		CONTRACT NO.		ELECTRONIC CABLE SPECIALISTS FRANKLIN, WI 53132 PHONE: (414) 421-5300	
		STRESS		FRACTIONS .001 & .012 ANGULAR ± 1°		DRAWN BY D SWITALSKI DATE 9/15/92		TITLE TRAY ASSEMBLY, BOTTOM FAN, 6 MCU S/S	
CAD GENERATED DOCUMENT		APPLICATION		TREATMENT		CHECKED BY C ASSEF DATE 10/9/92		SIZE CAGE CODE LEVEL DWG NO.	
ANY CHANGES TO THIS DOCUMENT MUST BE SUBMITTED TO THE DESIGN/DRAFTING DEPARTMENT FOR PROPER UPDATE		PROJECT NO. 92-0030		FRESH		DESIGNED BY C ASSEF DATE 10/9/92		D 66197 C/A 6013-102	
PART/ASST DASH NO.		QTY REQ'D		NEXT/FINAL DWG		PROJECT ENGR B KDJIS DATE 10/9/92		SCALE 1/2 EFFECTIVITY	
1		FINAL		PROJECT NO.		MFG ENGR F A WHITSON DATE 10/9/92		SHEET 1 OF 2	
2.8 LBS		ADDITIONAL APPROVALS		DATE					

